

# 全自動高速攻牙機 暨送料機專業製造

Professional Manufactured of Sloped Back Type Hi-Spec  
Fully Auto. Thread-Tapping Machine and Feeders

Since 1994

精密螺帽攻牙最佳利器  
Best Choice for Precision Nut

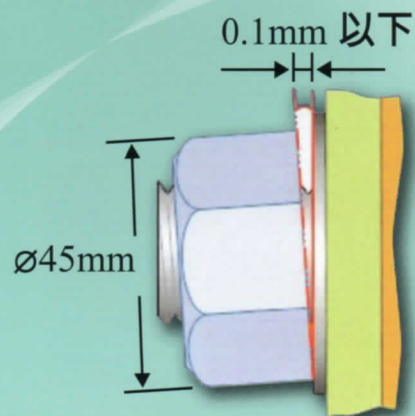


# 斜背式全自動高速攻牙機

Sloped Back Type Hi-Speed Fully Auto Thread-Tapping Machine



二段加速式攻牙，精準度高不偏擺， $\varnothing 45\text{mm}$ 以下螺帽偏擺小於 $0.1\text{mm}$ 。  
The thread eccentric is within  $0.1\text{mm}$  while the nut O.D. is less than  $45\text{mm}$ .





## 特點

1. 本機之設計乃依物料自由落體慣性原理而設計，斜向靠邊且貼面性更佳，加工更順暢。
2. 本機攻牙加工適用於超薄型、多邊型、不規則型及錐形等物料。
3. 本機針對不鏽鋼螺帽、鋼質螺帽、熱處理螺帽，加工效率將比一般機型高。
4. 氣壓式自動進料夾緊、攻牙不退刀，連續式自動化攻牙利器。
5. 適合大小型體之加工物料，換模快速簡便，一機多功能。
6. 加工物料旋轉，螺紋絲攻與引導管則靜止，加工物料無磨耗，不偏擺，螺紋精度佳。
7. 主軸連續運轉，可連續加工，作業快速、節省能源。
8. 本機裝設計數停機功能，故障指示燈等，方便更換模具及絲攻。
9. 新增二段加速裝置，適用於硬度高的鋼材，成品螺紋精美品質好。
10. 全系列機型滿足各式加工尺寸需求。

## 規格 Specifications:

型號	Model	CF-26	CF-38
最大加工外徑	Max. Processing O.D.	18mm	35mm
攻牙能力	Tapping Capacity	8mm	12mm
生產能力	Production Rate (PCS/MIN)	25-60	20-40
動力	Motor	1HP	2HP
油壓氣壓	Actuator	氣壓 Air Cylinder	氣壓 Air Cylinder
機械重量	Net Weight	420KGS	480KGS
機械尺寸	Machine Size (L×W×H)	1050*830*1600	1220*830*1600
選購配件	Options		
送料整列機	Arraying Feeder		
填充式送料機	Filling Feeder		
震動盤	Vibratory Feeder		

## Features

1. This machine is designed by the freefall inertia principle, therefore materials inclined closely to one side which will be processed smoothly.
2. This machine is suitable for the thread tapping process using materials that are super thin, polygon, irregular, taper profile, etc.
3. This machine can be used on both iron-based and non-iron based materials, such as stainless steel, copper, aluminum, etc.
4. Pneumatic auto-feeding, clamping, and processed releasing are properties of the multifunctional of the machine.
5. Adaptability of comprehensive profile material and easy replacement of tap enhance the multifunction of the machine.
6. While processing material is rotating, tap and guide tube are stationary; there will be no waste of processing material, no eccentric and precise threading.
7. The spindle can process materials without stopping which can increase work speed.
8. For convenient operation, this machine is installed with counter, failure-indicating lights, etc.
9. The new function, two speed acceleration, enhances the taping speed and production quality of Hardness steel.
10. Provide all series for variable requirement.

CF-68	CF-68L	CF-88
60mm	60mm	80mm
35mm	40mm	30mm-50mm
5-30	5-25	2-10
5HP	5HP-7.5HP	7.5HP-10HP
氣壓 Air Cylinder	油壓 Hydraulic Cylinder (2HP)	油壓 Hydraulic Cylinder (2HP)
700KGS	850KGS	1000KGS
1420*920*1700	1700*1000*1700 550*450*650 (Oil Hydraulic Press)	2300*1100*1700 550*450*650 (Oil Hydraulic Press)

特殊物料之攻牙規格，歡迎洽詢訂製。  
Machine made available on customer's request.



## 特點：

1. 送料整列機出口，可因設置位置需要，配置左出口或右出口。
2. 填充式送料機乃填充輸送使用，可節省大量人力。
3. 輸送履帶之階梯可因物料大小而設計。
4. 琴鍵式防漏處理(新型專利字號:098629)，薄型物料亦可輸送。
5. 專利輸送履帶無內鏈，一體成型，操作穩定。
6. 漏斗填料裝置，符合人體工學設計，國內送料機首創最低填料口設置。
7. 本機設滿料停止及無料啓動，為全自動送料控制。
8. 送料機高度可配合加工需要訂製。
9. 規格外產品歡迎洽詢訂製。
10. 另有送球機，歡迎洽詢。



填充式送料機  
FILLING FEEDER

## Features

1. The arraying feeder outlet can be arranged either on the left or right side to meet customer specifications.
2. The filling feeder is a filling processing feeder which can economize manpower.
3. The ladder size of conveyer belt can be altered to fit the material dimension.
4. Piano key pad(New Pat. No.:098629)prevents material leakage even with the thinnest material conveyed.
5. The conveying link operates steadily because of its integrative shaping and no inner chain.
6. The funnel filling device meets ergonomic standards and is the first low-filling port design in Taiwan.
7. The feeder has full-load stopping and no-load starting sensors.
8. The feeder height is pre-determined by the user's requirements.
9. Machine made available on customer's request.
10. Our factory also provide ball filling feeder, welcome to inquiry.



送料整列機  
ARRAYING FEEDER



輸送動力/Feeding Power:1/4HP  
機械尺寸/Machine Size:1300mm\*800mm\*2000mm  
機械重量/Machine Weight:150KGS

